

7

6

5

4

3

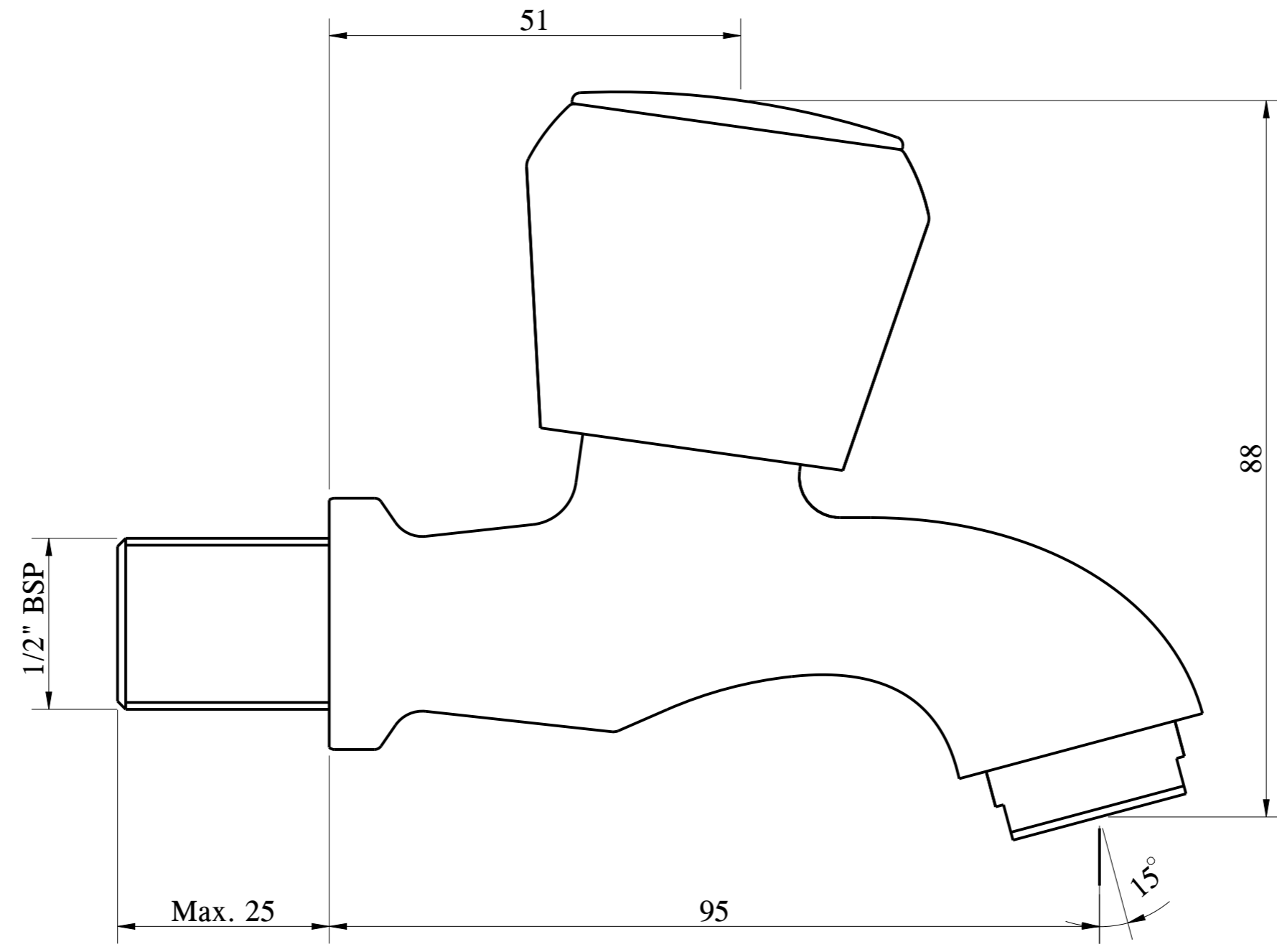
2

1

○ MACHINING DRAWING
 ○ CASTING DRAWING
 ● ASSEMBLY DRAWING

CRITICAL DIMENSION
 ALL DIMENSION ARE IN MM

A
B
C
D
E
F



| SURFACE FINISH | | |
|-----------------------|---------------------|--------------|
| TRIANGULAR INDICATOR | N-GRADE | Ra-VALUE(μm) |
| | N11 - N12 | 25 ~ 50 |
| | N09 - N10 | 6.3 ~ 12.5 |
| | N07 - N08 | 1.6 ~ 3.2 |
| | N04 - N06 | 0.2 ~ 0.8 |
| | N01 - N03 | 0.025 ~ 0.1 |
| UNSPECIFIED TOLERANCE | | |
| 0.0 ~ 6.0 ± 0.1 | 6.0 ~ 30.0 ± 0.2 | |
| 30.0 ~ 100.0 ± 0.3 | 100.0 ~ 300.0 ± 0.5 | |

| | | | | |
|-------------|-----------|--------------|---------------------|------|
| SCALE : | NTS | 2014 | NAME | DATE |
| MATERIAL : | SEE TABLE | DRN. BY | | |
| TREATMENT : | | CKD BY | | |
| WEIGHT : | | APPD BY | | |
| | | DESCRIPTION: | BIB COCK W/O FLANGE | |

HSIL

PLOT NO. SP1-254
KAHARANI INDUSTRIAL AREA
BHIWADI, RAJASTHAN

DRG. NO. :
RANGE:

REV. NO. 0

| 00 | | PRODUCTION RELEASE | | | |
|---------|---------|--------------------|------------|-------------|------|
| SR. NO. | ECN NO. | DESCRIPTION | REVISED BY | APPROVED BY | DATE |